

# Gift box - Valentine's day



Richard

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## Summary

Simple gift wrap/box with hearts. Intended for Valentine's day. Flexible filament needed!



0.99 hrs



1 pcs



0.20 mm



0.40 mm



Flex



8 g



Prusa MINI /  
MINI+

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Model is designed in Fusion360.

**It must be printed with flexible filament!** I used FilaFlex40. The one in picture is printed on my Prusa mini+ with 0,4mm nozzle and 0,2mm layer height. I used smooth print bed but with layer of glue stick to protect it.

### Printing with Flexible filament:

- use glue stick on print bed
- do cold pull of not flexible filament before.
- low speed of printing

- Idler must be loosen up

For rest of the settings (retraction, speed etc) check my g-code file.

I hope that you will find this model useful for your loved ones and I am looking forward to see fotos in comments!

If you like this model and my work, you can buy me a cup of coffee.

## Model files

**valentines-box\_06mm.stl**

## Print files

**valentines-box\_02mm\_flex\_mini\_59m.gcode**

⚙ Flex ⚙ 0.40 mm ⚙ 0.20 mm ⌚ 0.99 hrs ⚖ 8 g 🖨 Prusa MINI / MINI+

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